

Declaration of Performance
Annex III of regulation (EU) Nr. 305/2011



Cresco® fixing glue

Cresco® fixing glue is suited for the horizontal and vertical fixing of Cresco® expanding waterstops.

Additionally, Cresco® fixing glue is particularly suited for sealing of joints at façades, for expansion joints and butt joints in precast construction, as well as for connecting joints at windows and door frames

1.	Product Type: Unique identification code of the product type	Cresco® fixing glue Art.-No.: QUBMKL
2.	Type: Batch or serial number or any other element allowing identification of the construction product as required under Article 11(4)	Refer to product label
3.	Intended use: Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer	Facades, type F25LM Ext.-Int. Pedestrian walkways, type PW25LM Int. Conditioning B Support material: Mortar M1
4.	Name, registered trade name: Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5)	Cresco® fixing glue Max Frank GmbH & Co. KG Mitterweg 1 94339 Leiblfing, Germany
5.	Contact address: Where applicable, name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2)	not relevant (see 4)
6.	AVCP: System or systems of assessment and verification of constancy of performance (AVCP) of the construction product as set out in CPR, Annex V	3
7.	Notified body (hEN): In case of the declaration of performance (DoP) concerning a construction product covered by a harmonized standard	ift Rosenheim NB no. 0757
8.	Notified body (ETA): In case of the declaration of performance concerning a construction product for which an ETA has been issued	not relevant

9. Declared Performance:

Basic Characteristics	Performance	Harmonized technical specification
reaction to fire	class E	
release of chemicals dangerous to the environment and health	assessed	
water tightness and air tightness		
- stability	≤ 3 mm	
- loss of volume	≤ 10 %	
- Tensile properties / secant modulus	≤ 0,4 (23°C) ≤ 0,6 (-20°C)	
- Adhesive/stress expansion action after the effects of heat, water and artificial light	no failure	EN 15651-1:2012-12 EN 15651-4:2012-12
- elastic recovery	≥ 70 %	
- tensile properties, i.e., elongation at maintained extension after immersion in water	no failure	
- tensile properties at maintained extension	no failure	
- tear strength	no failure	
Durability	passed	
microbiological growth	-	

10. Declaration:

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance (DoP) is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by



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Dipl. - Ing. B.Sc. Moritz Michel

Head of Technical Product Management

Leiblfing, 1st. October 2019